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Cleveland

UNISTAND 25/34 Equipment Stand with Casters

Installation Manual - UNISTAND 25/34 with Casters

This manual is updated as new information and models are released. Visit our website for the latest manual.

MODELS:

UNISTAND25
UNISTAND34

For your future reference.

Model # _____

Serial # _____



***Read the manual thoroughly.
Improper installation, operation or
maintenance can cause property
damage, injury, or death.***

Part # KE605284 Rev A
November 2025

The Installation of Cleveland Range steamers on this stand should only be performed by Cleveland Range authorized technicians. Read entire installation procedure before beginning.

This manual is intended for mounting **(4) casters onto a UNISTAND 25 or 34**. A caster assembly kit, P/N KE004393, is needed.

CASTER ASSEMBLY KIT (P/N KE004393) PARTS LIST

Item No.	Part No.	Description	Qty
1	KE004382	CASTER, 5", SWIVEL WITH BRAKE, EXPANDING STEM	4
2	KE004381	ASSEMBLY; PLASTIC EXPANDER AND WEDGE	4
3	KE605267	BRASS NUT	4
4	KE605284	INSTALLATION MANUAL, CASTERS ON UNISTAND 25/34	1

IMPORTANT: UNISTAND with casters is designed for one appliance only. DO NOT stack additional units or any other equipment on top.

For visual guidance, scan the QR code to watch the installation video in addition to step-by-step instructions below.



1. Flip the UNISTAND upside down. Using an adjustable wrench, turn each foot of the stand horizontally in alternate directions until a pop is heard, then remove the foot. Repeat this process for all the feet.

NOTE: Two (2) people are needed for step 1.

NOTE: Once removed, foot CANNOT be reattached to the leg.



Figure 1
Use a wrench to remove UNISTAND foot

2. Place the washer (provided with the caster) on the caster wheel stem.



Figure 2
Place washer on caster wheel stem

3. Install the brass nut on top of the square expander with the flared side of the nut facing upward. Ensure the nut walls nest smoothly into the top opening.



Figure 3
Install brass nut on top of square expander

4. Insert the plastic nut into the bottom of the plastic expander (Item 3). The grooves and walls will line up naturally.

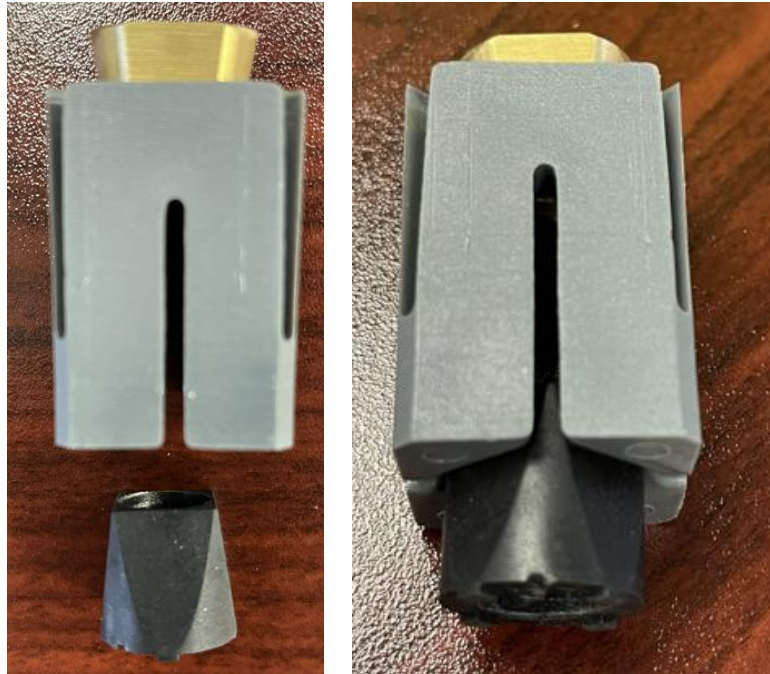


Figure 4
Insert plastic nut into the bottom of plastic expander

5. Take the entire expander assembly and hand-thread it onto the caster stem, plastic nut down. Turn it clockwise until the plastic nut sits flush with the washer.



Figure 5
Hand-thread expander assembly onto caster

6. Insert the caster assembly into each leg of the UNISTAND.



Figure 6
Insert caster assembly into UNISTAND

7. Use a 3/4-inch wrench to tighten the metal nut on the caster assembly until resistance is felt. After hand tightening, tighten further by turning an additional 180°.

As you tighten, the expander will flare outward, locking the caster securely in place.



Figure 7
Tighten nut on caster assembly

8. Repeat steps 2-7 for all remaining casters.

Cleveland

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