

Insulated Self-Contained Kettle

**Gas-Fired, Full Jacketed
Insulated for Safety™
Deep Drawn Construction
Stationary, Floor Mounted
Made in USA**

**LOW-RIM™ Model
LGB-F**

STANDARD FEATURES



Low-Rim™ Models LGB-40F & LGB-80F
Shown with Legion Kettle Tools

- ◆ Kettle System
 - ◇ Seamless deep-drawn 304 kettle liner with a integrally formed radius lip
 - ◇ 304 stainless draw-off tube and welds
 - ◇ 304 stainless 2" compression draw-off
- ◆ 304L stainless kettle jacket
- ◆ Kettle protection system
 - ◇ Thermostat temperature control, 150°F - 260°F
 - ◇ Pressure relief valve
 - ◇ Air eliminator valve
 - ◇ Pressure gauge
 - ◇ Jacket-water fill and sight glass
 - ◇ Automatic low water cut off and indicator light
 - ◇ Safety pilot control
- ◆ Full body insulation between kettle jacket and outer casing
- ◆ Electronic ignition, 120V Standard
- ◆ 304 stainless outer casing seam welded to radius lip
- ◆ 304 stainless, seam welded control console
- ◆ 304 stainless, one piece, domed cover, actuator-assisted on 40 - 125 gallon
- ◆ Perforated disc strainer, 1/4" holes
- ◆ Adjustable bullet feet

Legion equipment is built to comply with applicable standards for manufacturers. Approval agencies may include ASME, NSF, UL, ETL, AGA, CSA, CGA, and others. Legion reserves the right of design improvement or modification as warranted.

Models and Capacities

LGB-15F	15 gal.	57 l.
LGB-20F	20 gal.	76 l.
LGB-25F	25 gal.	95 l.
LGB-30F	30 gal.	114 l.
LGB-40F	40 gal.	151 l.
LGB-60F	60 gal.	227 l.
LGB-80F	80 gal.	303 l.
LGB-100F	100 gal.	379 l.

Select draw-off valve: ☐ 2" ☐ 3"*

With: ☐ compression ☐ ball type fitting

See price list for other draw-off options.

*If a 3" diameter draw-off valve is required, contact Legion for applicable dimensions.

Select voltage: ☐ 120V ☐ 208V ☐ 240V

Select gas: ☐ Natural ☐ Propane (LP) ☐ Other

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Optional Features and Accessories

See price list for supplemental information regarding options

Faucet Options:

- ☐ Single or dual faucet with bracket & 12" or 18" swing nozzle
- ☐ 48" flexible spray hose assembly (vinyl or stainless) for dual or single faucet
- ☐ Faucet bracket
- ☐ Automatic water filling meter

(Call for information regarding additional faucet options)

Prison/Security Options:

- ☐ Fasteners (screws & nuts)
- ☐ Nut driver tool
- ☐ Draw-off nut driver tool
- ☐ Screw driver tool
- ☐ Lockable control cover
- ☐ Lockable lid
- ☐ Draw-off protection

Feet:

- ☐ Adjustable flanged feet

Other Options:

- ☐ Electric timer with buzzer
- ☐ Pressure switch
- ☐ Mixer/agitator, 2 speed
- ☐ Gas quick disconnect 1/2"
- ☐ Flexible gas hose 1/2" x 60"

Accessories:

- ☐ Draw-off drain hose
- ☐ Measuring strip
- ☐ Disc strainer; solid or perforated, 1/8" or 1/4"
- ☐ Care kit

Covers:

- ☐ Lift-off or 2 piece hinged
- ☐ 1 piece actuator-assisted, 15 - 30 gal.

Baskets:

- ☐ Single basket, 20 - 40 gal.
- ☐ Tri-basket insert
- ☐ Nylon bag insert with spreader ring



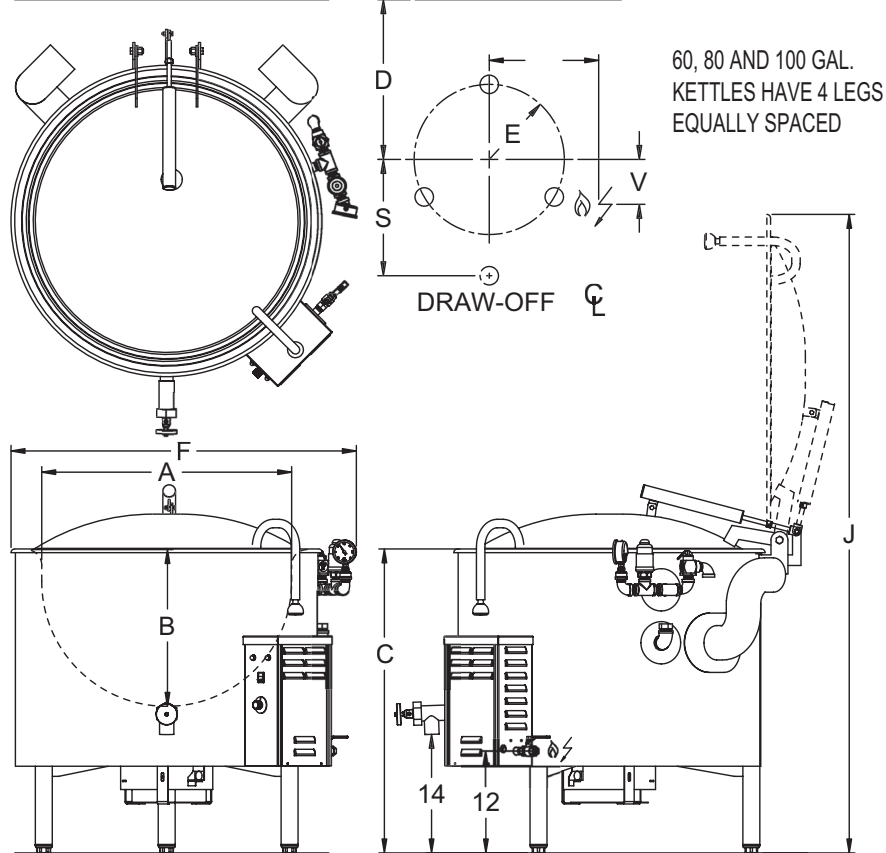
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DRAWING REPRESENTS 40 GALLON MODEL



LOW-RIM™ MODEL LGB-F DIMENSIONS

Gal.	A	B	C*	D	E	F	J*	S*	V	W
15	22.0	12.9	29.0	24.1	12.9	34.4	61.0	17.2	6.8	16.2
20	23.0	15.0	31.6	24.6	13.4	35.4	64.6	17.7	7.1	16.5
25	25.5	15.5	32.8	25.8	14.6	37.1	68.3	18.9	8.0	17.4
30	25.5	18.0	35.1	25.8	14.6	37.1	70.6	18.9	8.0	17.4
40	29.5	18.5	35.0	27.8	16.6	41.1	74.5	20.9	9.4	18.8
60	32.5	22.3	39.5	29.3	18.1	44.1	82.0	22.4	10.5	19.9
80	39.0	22.0	39.5	32.6	21.4	50.6	88.5	25.7	12.8	22.2
100	44.0	22.5	39.5	35.1	23.9	55.6	93.5	28.2	14.6	24.0

*Dimensions on these drawings are applicable only when using a 1.5" diameter draw-off valve. If a 2" or 3" diameter draw-off valve is required, contact Legion for applicable dimensions.

Gal.	BTU RATING		Natural	Propane	Electrical
	Natural	Propane			
15	63,200	59,600	Supply Piping: 1/2" IPS	Supply Piping: 1/2" IPS	120 volt (standard) 208/240 volt (optional) 50/60 Hz 1 Phase 1 Amp
20	66,700	67,800			
25	79,900	83,100			
30	79,900	83,100	Supply Piping: 3/4" IPS	Supply Piping: 3/4" IPS	
40	106,800	108,500	Supply Pressure: 5-7" W.C. (nominal)	Supply Pressure: 12-14" W.C. (nominal)	
60	131,400	131,100			
80	154,800	149,200			
100	154,800	149,200	Outlet Pressure Factory Setting: 3.5" W.C.	Outlet Pressure Factory Setting: 10.0" W.C.	

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