



Model configurations						
Production capacity	roduction capacity Description V/Hz/Ph					
up to 1784 lb (810 kg)	evaporator unit for connection to remote condenser 01571173 or 01571181		D1810R			
	air-cooled, single phase remote condenser for use with D1810R evaporator unit. Pre-charged.		01571173			
	air-cooled, three phase remote condenser for use with D1810R evaporator unit. Pre-charged.	208-230/60/3	01571181			
up to 2039 lb (926 kg)	evaporator unit for connection to remote condenser 01571199 or 01571207	115/60/1	D2110R			
	air-cooled, single phase remote condenser for use with D2110R evaporator unit. Pre-charged.	208-230/60/1	01571199			
	air-cooled, three phase remote condenser for use with D2110R evaporator unit. Pre-charged.	208-230/60/3	01571207			

Installation kits (required) ³		
Description	Ship wt lb (kg)	Item number
Installation kit for filling ice storage bins	10 (5)	01564590
Installation kit for filling countertop ice and beverage dispensers	10 (5)	01564582
Installation kit for filling Vision™ dispensers	10 (5)	01564632
Installation kit for filling drop-in dispensers	10 (5)	01564640
Installation kit for Ice Manager™ not required. Needed components are ordered and ship with Ice Manager, see form# 1050.	N/A	N/A

Ice transport tube kits for RIDE installations (required), not needed for				
top mount applications ³				
Description	Ship wt lb (kg)	Item number		
For bins, countertop ice and beverage dispensers and drop-in dis	pensers			
RIDE installations, 10' (3 m)	10 (5)	01560549		
RIDE installations, 35' (10.7 m)	22 (10)	01560556		
RIDE installations, 80' (24.4 m)	60 (27)	01560564		
For Vision dispensers				
RIDE installations, 10' (3 m)	10 (5)	01564657		
RIDE installations, 35' (10.7 m)	22 (10)	01564665		
RIDE installations, 80' (24.4 m)	60 (27)	01564673		

Options and accessories⁴

- \square Top kit for ice and beverage dispensers (page 5)
- \square Wall mount bracket (item# 00997098)
- ☐ Ice machine stand, height-adjustable (item# 00997080)
- ☐ Timer to control one or two ice machines (item# 00967265)
- ☐ Sleep cycle kit for countertop dispenser applications for improved energy efficiency and component life (item# 01338276)
- ☐ 35' (11 m) Insulated refrigeration lines (not pre-charged) (item# 00977785)
- ☐ Three year remote monitoring subscription and hardware for Open Kitchen (item# MDD-1003)

 NOTE: For serial# Q34181 and above.
- ☐ Water filters (refer to form# 1058)
- ☐ SafeCLEAN Plus[™] ice machine cleaner (refer to form# 8295)
- ☐ Additional accessories (refer to form# 4025)

_____ Features

High performance Horizon Elite ice machines

- automatically transport ice through a tube with RIDE* technology from up to 75' (22.9 m) away

remote 1810, 2110 series Chewblet® ice machine

- consumer-preferred Chewbletice is preferred 2:1 over cube ice
- ice dispenses reliably from ice and beverage dispensers
- quiet production without noisy harvest cycles

Revolutionary, scale inhibiting design

- produces ice that has 15% the TDS of the incoming water for optimum dispensing and long life in drinks
- quarantines and regularly expels scale producing dissolved solids to dramatically reduce scale buildup
- increases time between descaling and reduces or eliminates the need for expensive scale treatment
- uses 35% less water than comparable cubers
- contact Follett for ENERGY STAR® certified models

Durable, attractive ice machine

- regular bearing inspection or replacement is not required
- upgraded, easy-to-read LED operating status and diagnostic display

Designed with sanitation in mind

- Agion* silver-based antimicrobial product protection of key ice and water contact components¹
- floatless, sealed design inhibits formation of biofilms
- semi-automatic cleaning and sanitizing system

Remote monitoring with Open Kitchen™

- provided in partnership with Powerhouse Dynamics (separate subscription required)
- real-time alerts and notifications
- remote diagnostics to maximize equipment uptime
- connects with equipment across other Middleby brands

Warranty

- 3 years parts and labor, 5 years compressor parts²

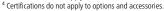
Certifications (applied to all products unless otherwise noted)







³ Certifications do not apply to installation kits or ice transport tube kits.

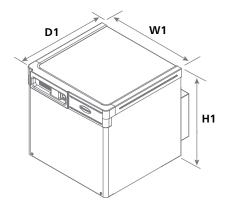


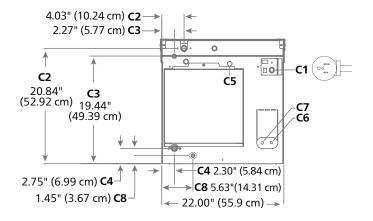


¹ Disclaimer: Antimicrobial protection is limited to the treated components and does not treat water or ice.

² Refer to form# 4025 for additional warranty information.

Dimensional drawing



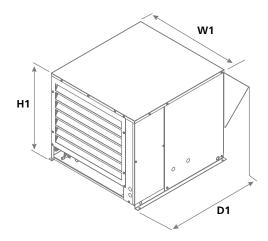


W1 Width	22.70" (57.7 cm)
	Fits on 22.00" wide dispensers
D1 Depth	23.70" (60.2 cm)
H1 Height	22.50" (57.2 cm)
Clearance	top, left and right – 1.00" (2.54 cm)
C1 Electrical 115 V/60/1	5 amps, requires dedicated 15 amp circuit, 6' (1.8 m) cord, NEMA 5-15 plug
Operating power	368 W
C2 Ice transport tube	see page 7 for details
C3 Water inlet	3/8" OD push-in water inlet – internal connection
C4 Drain	3/4" MPT, 1" drain required. See page 7 for details.
C5 Ice bin signal cord	for Vision applications only
C6 Liquid line	3/8"
C7 Suction line	7/8"
C8 Auxiliary drain (required)	3/8" OD push-in
Air temperature	50 -100 F (10 - 38 C)
Water temperature	45 - 90 F (7 - 32 C)
Potable water pressure	10 - 70 psi (69 - 483 kPa)
Ice production	see ice production chart on page 8
Energy consumption 90 F (32 C) air, 70 F (21 C) water	1810 series: single phase – 4.59 kWh, three phase – 3.33 kWh 2110 series: single phase – 4.65 kWh, three phase – 2.93 kWh per 100 lb (45.4 kg) ice
Water consumption	12.4 gal (47 L) of potable water per 100 lb (45.4 kg) of ice (per AHRI test standards). 13.9 gal (53 L) at low TDS flush setting.
Refrigerant	R404a
BTU/hr (Kcal/hr) at 0 F (-18 C) evaporator, 90 F (32 C) ambient air	1810 series: 15,700 (3,956) 2110 series: 18,200 (4,586)
Rack systems EPR valve set point EPR valve to be supplied by installer	0 F (-18 C)
Approximate ship weight	1810 series: 195 lb (79 kg) 2110 series: 205 lb (93 kg)
Approximate net weight	1810 series: 136 lb (62 kg) 2110 series: 167 lb (76 kg)
NOTE: For indoor use only. Outdoor in	stallation of evaporator unit is not recommended and will void warranty.

using an efficient, sanitary horizontal evaporator/auger system and delivering ice by a flexible wire reinforced transport tube to _____ ice storage bin, ____ ice and water dispenser, ____ countertop ice and beverage dispenser, ____ Vision dispenser, ____ drop-in dispenser or ____ Ice Manager diverter valve system. Slide-out evaporator with utility docking station, front-mounted unit status display, evaporator water inlet at harvest end with

automatic flush while producing ice, and semi-automatic cleaning and sanitizing system.

Dimensional drawing



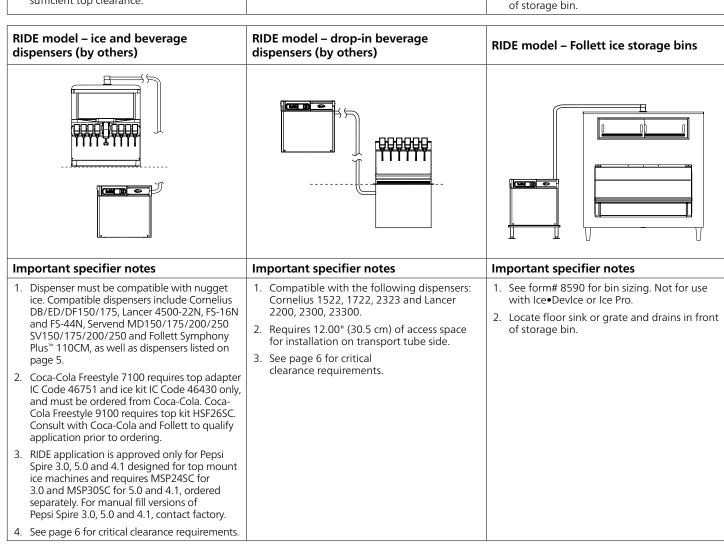
Specification, condenser unit	
W1 Width	30.00" (76.2 cm)
D1 Depth (hail guard included)	38.50" (97.8 cm)
H1 Height	25.75" (65.4 cm)
Electrical	1810 series: single phase – 208-230/60/1, three phase – 208-230/60/3 2110 series: single phase – 208-230/60/1, three phase – 208-230/60/3
Operating power	1810 series: single phase – 6.0 kW, three phase – 3.6 kW 2110 series: single phase – 6.2 kW, three phase – 4.6 kW
Minimum circuit ampacity	1810 series: single phase – 26.2 A, three phase – 15.7 A 2110 series: single phase – 27.1 A, three phase – 19.9 A
Maximum circuit HVACR breaker size	1810 series: single phase – 45 A, three phase – 25 A 2110 series: single phase – 45 A, three phase – 30 A
Outdoor condensing unit operating limits (air temperature)	min -20 F (-29 C) max 120 F (49 C)
Maximum refrigerant line run length	75' (22.9 m)
Maximum line rise above evaporator	35' (10.7 m)
Evaporator mounting above condenser	15' (4.6 m)
Maximum refrigeration line drop without oil trap	15' (4.6 m)
Refrigerant charge	14.5 lb pre-charged at factory
Approximate ship weight	1810 series: 265 lb (120 kg) 2110 series: 315 lb (143 kg)
Approximate net weight	1810 series: 212 lb (96 kg) 2110 series: 262 lb (119 kg)

NOTE:
1. Suction line must be insulated. Liquid line does not require insulation.

1 - Locating the ice machine

Horizon Elite remote Chewblet ice machines allow top-mounting or mounting in a base cabinet, on a wall or on a floor stand up to 75' (22.9 m) from the dispenser or ice bin with RIDE technology. In-cabinet mounting (RIDE applications) require special attention to service access, unit ventilation and ice tube runs (see pages 6-7).

Top mounting – ice and beverage dispensers (by others)	RIDE model – Follett low-profile Vision ice and beverage dispensers	Top mount on Follett ice storage bins		
Important specifier notes	Important specifier notes	Important specifier notes		
Dispenser must be compatible with nugget ice. See page 5 for compatible ice	See page 6 for critical clearance requirements.	 See form# 8590 for bin sizing. Not for use with Ice•DevIce™ or Ice Pro™. 		
and beverage dispenser models and top kit numbers.	Ice transport tube ships with Vision ice and beverage dispenser (Vision	Verify ceiling or soffit height to ensure top clearance.		
Verify ceiling or soffit height to ensure sufficient top clearance.	applications only).	Locate floor sink or grate and drains in front of storage bin.		



1 – Locating the ice machine (continued)

Top mounting – compatible ice and beverage dispensers 1					
Manufacturer	Model Number	Width in (cm)	Depth ² in (cm)	Height ³ in (cm)	Top kit
	Freestyle 7000	30.10 (76.5)	33.11 (79.0)	47.00 (119.4)	H22F30-F ⁴
	Freestyle 7100	30.00 (76.2)	33.80 (85.8)	47.00 (119.4)	H22F30-F 4,5
Coca-Cola dispensers	Freestyle 9000	25.50 (64.8)	35.50 (90.2)	73.75 (187.3)	H22F24-F ^{4,6}
	Freestyle 9100	25.50 (64.8)	39.25 (99.7)	77.2 (196.2)	H22F26-F4
	DB/ED/DF 200 series	30.00 (76.2)	30.00 (76.2)	34.38 (87.3)	H22C30-F or H22C30-X ⁷
	DB/ED/DF 250 series	30.00 (76.2)	30.00 (76.2)	38.38 (97.5)	H22C30-F or H22C30-X ⁷
	DB/ED/DF 300 series	44.00 (111.8)	30.00 (76.2)	34.00 (86.4)	H22C44-(F or B) ⁸
Cornelius dispensers	FlavorFusion/Overload	30.00 (76.2)	30.70 (78.0)	39.38 (100.0)	H22C30-F-FF
	IDC215	30.00 (76.2)	30.70 (78.0)	39.38 (100.0)	H22C30-F-IDC
	IDC255 and Pro Fast Gate	30.00 (76.2)	30.70 (78.0)	36.38 (92.4)	H22C30-F-IDC
	IDC Pro	30.00 (76.2)	33.13 (84.2)	40.25 (102.2)	H22C30-X-PRO ⁹
	4500-30N	30.00 (76.2)	30.50 (77.5)	36.50 (92.7)	H22L30-(F or B) ⁸
	FS-22N	22.00 (55.9)	30.50 (77.5)	42.13 (107.0)	H22L22-F
	FS-30N	30.00 (76.2)	30.50 (77.5)	42.13 (107.0)	H22L30-(F or B) ⁸
P	Bevariety	30.00 (76.2)	31.00 (78.7)	37.75 (95.9)	H22L30-F-STP
Lancer dispensers	Bold 30i	30.00 (76.2)	34.25 (87.0)	43.75 (111.12)	H22L30-F-STP
	Sensation 30"	30.00 (76.2)	31.00 (78.7)	38.25 (97.2)	H22L30-F-STP
	Sensation 44" / Twin Pour	44.00 (111.8)	31.00 (78.7)	39.38 (100.0)	H22L44-F-STP
	Touchpoint	32.50 (82.55)	33.70 (85.6)	40.00 (101.6)	H22L30-F-STP
Danci dienancare	Spire 3.0	27.00 (68.6)	35.00 (88.9)	38.12 (96.8)	H22P24-F
Pepsi dispensers	Spire 5.0 / 4.1	30.50 (77.5)	36.00 (91.4)	42.75 (108.6)	H22P30-F
	SV200	30.00 (76.2)	33.13 (84.2)	37.63 (95.6)	H22S30-F
Servend dispensers	MDH-302	42.75 (108.6)	31.00 (78.7)	32.38 (82.2)	H22S44-(F or B) ⁸
	MDH-402	60.00 (152.4)	30.50 (77.5)	32.38 (82.2)	H22S60-(F or B) 8,10

¹ All approved dispensers can be filled with a RIDE model Horizon Elite ice machine without a top kit except for Pepsi Spire 3.0, 5.0 and 4.1, see page 4 for details.

² Requires minimum 0.50" (1.27 cm) clearance between back of dispenser and wall.

³ Net height after installation of top kit (excluding height of ice machine).

⁴ Consult with Coca-Cola and Follett to qualify application prior to ordering.

⁵ Top adapter IC Code 46753 and ice kit IC Code 46430 must also be ordered from Coca-Cola.

⁶ Adapter must also be ordered from Coca-Cola. KO IC Code: 46010 (Silver), 46011 (Red) or 46012 (Black).

^{*}Adapter intust and be ordered into Code-Code. No To Code. 460 TO (Silver), 460 TT (Red) of 460 TZ (Black).

**Top designed with flexibility to accommodate front or back mounting.

**Specify "F" for front facing, or "B" for backward facing units.

**Top designed with flexibility to accommodate front or back mounting.

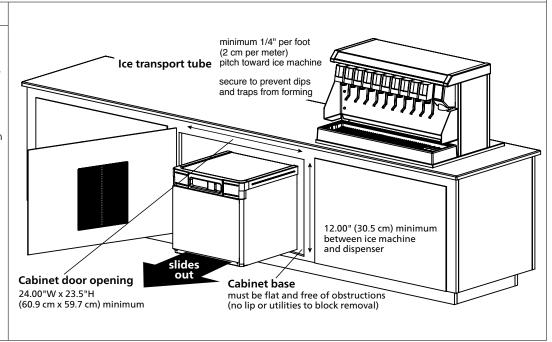
**Ob-inch models: Please specify number of Horizon Elite ice machines and location. D = 2; R = 1 on right side; L = 1 on left side.

2 - Undercounter/in-cabinet mounting

Cabinet details

Important specifier notes

- Cabinet door opening must meet minimum size requirements shown and be free of obstructions to allow ice machine to slide out (no lip or utilities to block removal).
- 2. Cabinet base must be capable of supporting ice machine and allow ice machine to rest flat on cabinet bottom.
- 3. No counter supports, electric or plumbing can run in front of the ice machine.



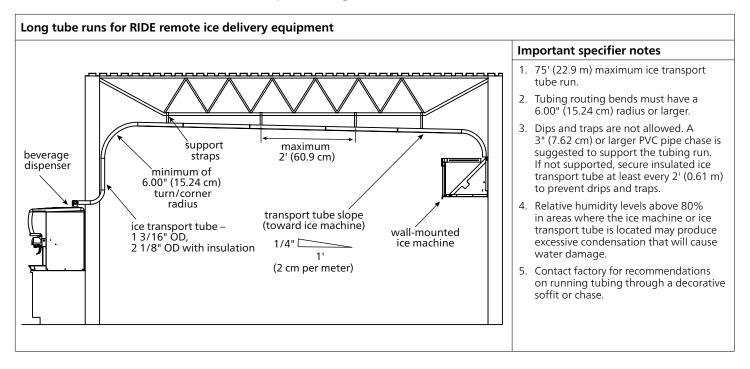
3 - Horizon Elite ice machine mounting accessories

Optional wall mount bracket Optional machine stand Important specifier notes 1. For secure wall mounting, specify optional wall mount bracket. 2. Wall and fasteners must support the weight of the ice machine, bracket, supply water and ice. Use of a backing board may be required with hollow wall construction. 3. Machine stand mounting adds 6.88" (17.5 cm) to height of ice machine. 4. No dips in tube routing allowed. 5. Ice transport tube needs minimum 1/4" per foot (2 cm per meter) pitch toward ice machine and should be secured to 22.00" prevent dips and traps from forming. (55.9 cm) 6.88" (17.5 cm) 23.00" 25.50" (58.4 cm) (64.8 cm) **A** - 15.875" (40.3 cm) **B** - 19.375" (49.2 cm) C - 13.00" (33.0 cm) **D** - 21.00" (53.3 cm)

4 - Horizon Elite drains - specifier guidelines

Ice machine drain plumbing	Important specifier notes: Where code allows, follow recommendation below.
	 Apply Teflon tape to 3/4" male outlet ice machine fitting. Thread on either the provided straight 3/4" barb adapter or a 90 degree adaptor. Connect the supplied 2' (0.61 m) silicone hose to the 3/4" drain barb ●.
Minimum 8" radius 2 ft x 1" OD silicone tubing	 It is recommended that the silicone hose be routed down into a 1.5" or 2" standpipe/drain. The minimum drain size for the ice machine is 1".
	Note: 3/4" to 1" PVC adapter fittings are provided if a larger drain size is not possible ② ③ .
3/4" barb x 3/4" FPT 3/4" MPT x 1" slip	Note: Minimum 8" radius on silicone drain line. Drain line from the ice machine must have at least 1/4" per foot pitch (6.4 mm/0.3 m).
	Note: Standpipe/drain provided by others. All other components provided with ice machine.
Chassis drain plumbing – Required	Important specifier notes: Where code allows, follow recommendation below.
	 Remove white 3/8" plug from rear push-in fitting ①. Route 3/8" OD drain tubing (preferably copper) through rear of docking station and fully insert into chassis base push-in fitting. Route into drain standpipe. Gravity drain. Ensure 3/8" OD tubing slopes down into drain standpipe without forming a trap.

5 – Horizon Elite ice tube runs - specifier guidelines

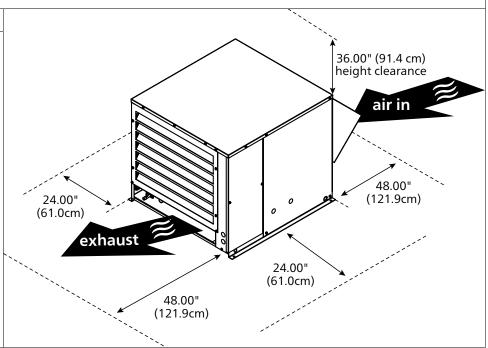


Remote condensing unit

Condensing unit installation specifications

Important specifier notes

- 1. Provide front, back, top and side clearances as shown.
- 2. The maximum refrigerant line run length is 75' (22.9 m).
- 3. 14.5 lb of refrigerant is pre-charged at the factory.
- 4. The maximum line rise above the evaporator is 35' (10.7 m). Condensing unit above evaporator unit – 35' (10.7 m) (installations with rise over 20' (6.1 m) require additional suction line s-trap at midpoint rise) and p-trap at top of riser.
- 5. The evaporator can only be mounted a maximum of 15' (4.6 m) above the condensing unit.
- 6. P-trap required at bottom of suction riser.



Ice production – Horizon Elite D1810R series

Inlet water	Ambient air temperature F (C)					
temperature F (C)	60 (16)	70 (21)	80 (27)	90 (32)	100 (38)	hr
50 F (10 C)	1859 (844)	1784 (810)	1685 (765)	1616 (734)	1500 (681)	in 24
60 F (16 C)	1723 (782)	1684 (765)	1578 (716)	1563 (710)	1409 (640)	1 1
70 F (21 C)	1620 (735)	1594 (724)	1514 (687)	1420 (645)	1319 (599)	production
80 F (27 C)	1550 (704)	1487 (675)	1485 (674)	1351 (613)	1299 (590)	(kg) pr
90 F (32 C)	1471 (668)	1435 (651)	1370 (622)	1285 (583)	1207 (548)	lb (k

Ice production - Horizon Elite D2110R series

Inlet water	Ambient air temperature F (C)					
temperature F (C)	60 (16)	70 (21)	80 (27)	90 (32)	100 (38)	hr
50 F (10 C)	2039 (925)	2039 (925)	1934 (877)	1825 (828)	1703 (772)	in 24
60 F (16 C)	1943 (881)	1888 (856)	1878 (852)	1710 (776)	1584 (718)	
70 F (21 C)	1833 (831)	1781 (808)	1789 (811)	1634 (741)	1489 (675)	production
80 F (27 C)	1754 (796)	1686 (765)	1643 (745)	1535 (696)	1426 (647)	(kg) pr
90 F (32 C)	1650 (748)	1603 (727)	1577 (715)	1457 (661)	1395 (633)	lb (k

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Remote 1810, 2110 series ice machine

